

## NZ Safety Alert

Let's work together to keep ourselves and our workers safe.

21 July 2023

## **Uncontrolled movement of conveyor**

A new mobile crushing plant was undergoing its first total service after 1-2 weeks of initial operation.

During servicing the returns belt locking pin was removed to allow access for the fitter to a part of the machine. The fitter forgot to resecure the locking pin after completing the work.

After a few minutes the returns belt swung around and made a slow but uncontrolled swing, coming to rest on the ground.

No-one was injured and there was no damage to the conveyor or any plant nearby.

MinEx data on incidents with the potential to cause harm over the past 5 years show 17% of incidents (945 incidents) result from falls, of which 371 result from fall of equipment.



## You need to ensure that:

- 1. When servicing mobile plant, all other plant is removed from the maintenance area and an exclusion zone is set up to restrict access during maintenance.
- 2. All plant is isolated and fundamentally stable before commencing any maintenance task.
- 3. Workers complete one maintenance task at a time and safety critical components are replaced before moving to the next task.
- 4. Regular workplace inspections are conducted, particularly during maintenance work, to identify hazards and the effectiveness of controls.

Know of an incident or near miss? Please share the learnings with us.